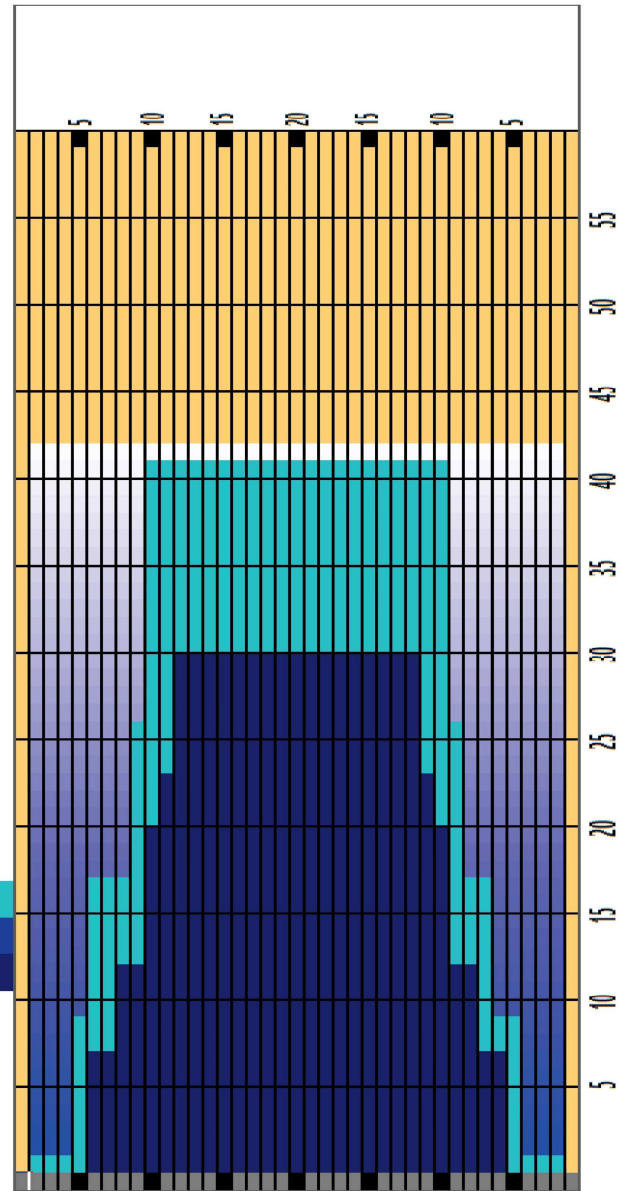


Oil Pattern Distance	42	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	20.2 mL	Reverse Oil Total	9.75 mL	Volume Oil Total	29.95 mL
Tank Configuration	N/A	Tank A Conditioner	ICE	Tank B Conditioner	ICE

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	3700
2	5L	5R	3	18	3	A	93	1.9	9.5	7.6	4650
3	6L	7R	3	18	3	A	84	9.5	17.1	7.6	4200
4	9L	9R	3	22	3	A	69	17.1	26.4	9.3	3450
5	10L	10R	4	26	3	B	84	26.4	41.1	14.7	4200
6	2L	2R	0	30	3	B	0	41.1	42.0	0.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	42.0	30.0	-12.0	0
2	12L	12R	2	26	3	B	34	30.0	22.7	-7.3	1700
3	11L	11R	1	22	3	B	19	22.7	19.6	-3.1	950
4	10L	10R	3	18	3	B	63	19.6	12.0	-7.6	3150
5	8L	8R	2	18	3	B	50	12.0	6.9	-5.1	2500
6	6L	6R	1	18	3	B	29	6.9	4.4	-2.5	1450
7	2L	2R	0	14	3	B	0	4.4	0.0	-4.4	0

Cleaner Ratio Main Mix                    7:1      Forward  
 Cleaner Ratio Back End Mix            7:1      Reverse  
 Cleaner Ratio Back End Distance      59      Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.44	1.3	1	1	1.3	5

