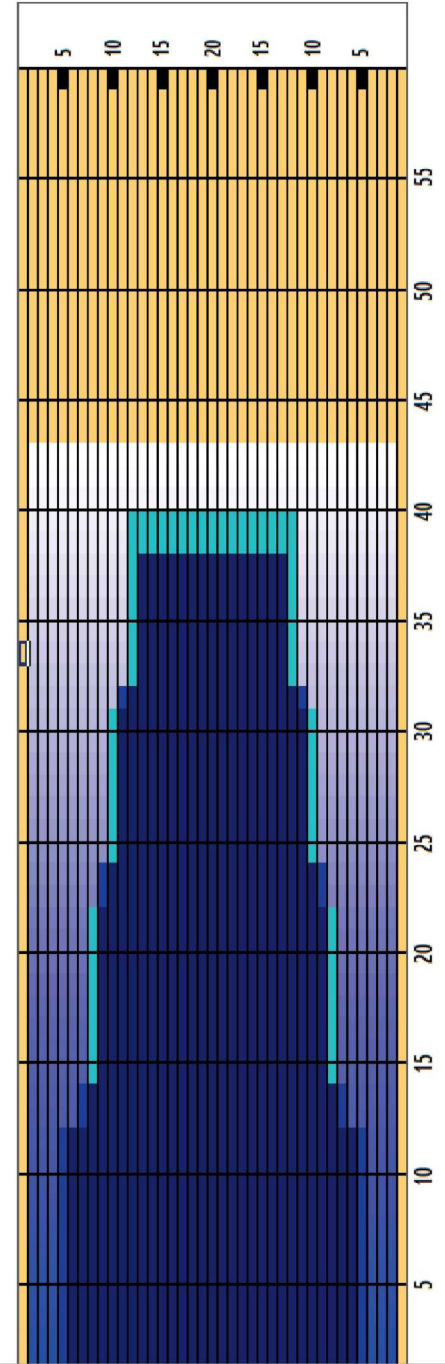





Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	20 mL	Reverse Oil Total	11.85 mL	Volume Oil Total	31.85 mL
Tank Configuration	A Only	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	10	37	0.0	0.0	0.0	1850
2	4L	4R	1	14	33	0.0	1.9	1.9	1650
3	6L	6R	4	18	116	1.9	12.1	10.2	5800
4	8L	8R	4	18	100	12.1	22.3	10.2	5000
5	10L	10R	3	22	63	22.3	31.6	9.3	3150
6	12L	12R	3	22	51	31.6	40.9	9.3	2550
7	2L	2R	0	30	0	40.9	43.0	2.1	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	0	43.0	38.0	-5.0	0
2	13L	13R	2	22	30	38.0	31.8	-6.2	1500
3	11L	11R	3	18	57	31.8	24.2	-7.6	2850
4	9L	9R	4	18	92	24.2	14.0	-10.2	4600
5	7L	7R	1	14	27	14.0	12.1	-1.9	1350
6	5L	5R	1	10	31	12.1	10.7	-1.4	1550
7	2L	2R	0	10	0	10.7	0.0	-10.7	0



Cleaner Ratio Main Mix NA Forward 
 Cleaner Ratio Back End Mix NA Reverse 
 Cleaner Ratio Back End Distance NA Combined 

Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.43	1.44	1	1	1.44	6.43

